



**GENERAL DESCRIPTION:**

Weld-On® C-65™ is a clear, low VOC emission, water-thin, solvent cleaner. It is specifically formulated to remove grease, oil and dirt from the bonding surfaces of PVC, CPVC, ABS and Styrene pipe and fittings. It is approved for Flowguard Gold® CTS plumbing systems.

**APPLICATION:**

WELD-ON C-65 is an all purpose cleaner and can be used on all sizes, classes and schedules of PVC, CPVC, ABS and Styrene pipe and fittings. It must be used only as a cleaner, in conjunction with the appropriate primer and/or cement combination. WELD-ON C-65 can also be used as a brush cleaner.

**AVAILABILITY:**

This product is available in ¼ pint (118 ml), ½ pint (237 ml), pint (473 ml), quart (946 ml) and gallon (3.785 l) metal cans. For detailed information on containers and applicators, see our current Price List.

**STANDARDS AND CERTIFICATION LISTINGS:**

- Meets SCAQMD Rule 1171
- Compliant with LEED® (Leadership in Energy and Environmental Design). When using this Weld-On low VOC product, credit can be claimed for LEED Green Building Rating System - Indoor Environmental Quality.

**SPECIFICATIONS:**

COLOR: Clear  
SPECIFIC GRAVITY: 0.794 ± 0.04  
VISCOSITY: Water Thin

**DIRECTIONS FOR USE:**

- Before using this cleaner, pipe and fittings should be cut square, deburred and checked for proper fit.
- Use an applicator (e.g. dauber, brush top applicator or paintbrush) at least ½ the size of the pipe diameter. Do not use a rag as repeated contact of cleaner-infused rag with skin may cause irritation or blistering.
- Apply C-65 freely to the socket keeping surface wet and applicator wet and in motion for 5 - 15 seconds. Be sure to use a scrubbing motion to clean off all grease, oil and dirt. Re-dip if necessary. Avoid puddling the socket.
- Apply C-65 to the pipe surface in the same manner equal to the depth of the socket.
- Repeat application to the fitting socket.
- Allow C-65 to dry and then apply appropriate WELD-ON primer and/or cement following instructions on the cans.

**QUALITY ASSURANCE:**

WELD-ON C-65 is carefully evaluated to assure that consistent high quality is maintained. Fourier transform infrared spectroscopy, gas chromatography, and additional in-depth testing ensures each batch is manufactured to exacting standards. A batch identification code is stamped on each can and assures traceability of all materials and processes used in manufacturing this product.

**SPECIAL PRECAUTION:**

This product is intended for use by skilled individuals at their own risk. Installers should verify for themselves that they can make satisfactory joints under varying conditions. Detailed directions on making solvent cemented joints are printed on the container label. It is highly recommended that the installer review the instructions supplied by the pipe and fitting manufacturer. *Refer to the current WELD-ON C-65 Safety Data Sheet for additional safety precautions, first-aid, handling, storage and transportation information.*

**WARRANTY:**

Weld-On Adhesives Inc., a division of IPS® Corporation, warrants that all new Weld-On products shall be of good quality and free from defects in material and workmanship for the shelf life as indicated on the product. If any Weld-On product becomes defective, or fails to conform to our written limited warranty under normal use and storage conditions, then Weld-On will, without charge, replace the nonconforming product. However, this limited warranty shall not extend to, nor shall Weld-On be responsible for, damages or loss resulting from accident, misuse, negligent use, improper application, or incorporation of Weld-On products into other products. In addition, any repackaging of Weld-On products also shall void the limited warranty. Weld-On shall not be responsible for, nor does this limited warranty extend to, consequential damage, or incidental damage or expense, including without limitation, injury to persons or property or loss of use. Please refer to our standard Weld-On Limited Warranty for additional provisions.

