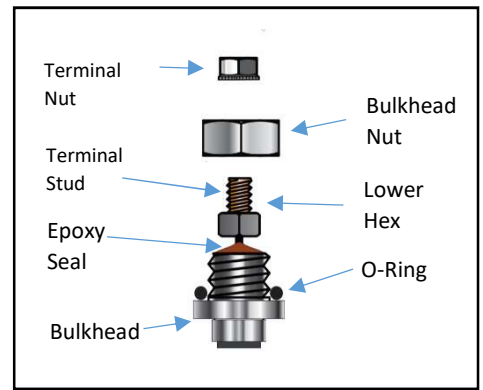




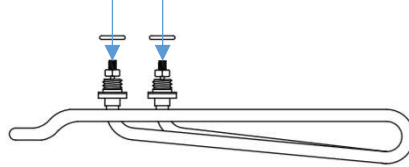
<u>Item</u>	HS Pro Heater Element 10" Inc Hardware Kit - 3Kw
<u>Part No.</u>	3211/HSP



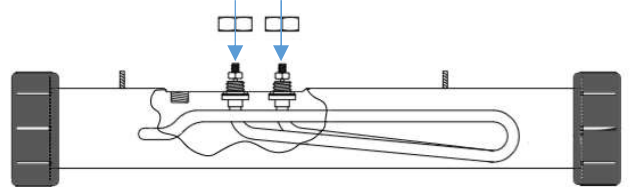
Heater Element Fitting Guide

Once you have removed your old faulty element please ensure the inner and outer surfaces of the fixing holes are free from any debris or corrosion, failure to do so could cause leaks and further damage.

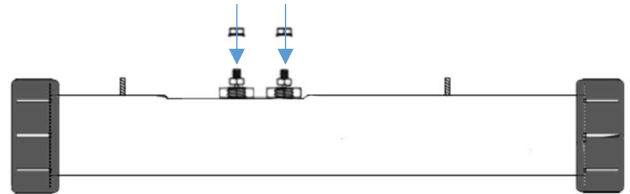
Step 1 - Fit the 2 x O rings supplied on to the element bulkheads



Step 2 – Carefully insert the new element into the tube and secure in place with the 2 x bulkhead nuts supplied – Tighten to 15ft/lbs (20Nm)



Step 3 – Reinstall heater tube and connect wiring to heater terminals using the two Terminal nuts supplied. Tighten to 20 in/lbs (2.26Nm)



Note - Using an open-ended spanner hold lower hex of the element while tightening the terminal nuts. Failure to do this may cause damage to the elements epoxy seal which would void the warranty if damaged.

Tip – Check to ensure the new element is installed central to the heater tube and not touching the heater tube at any point. **DOC3211/HSP V2**