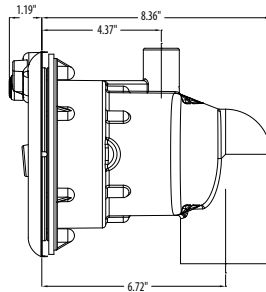
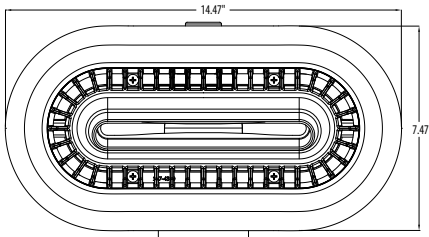


RIVER JET INSTALLATION INSTRUCTIONS

RIVER JETS

- 8" Wide Eyeball
- Eyeball turrets up / down 20%
- Vent Enhancement System
- Extra Large 2 1/2" S intake
- Up to 1000 GPM input at 13 PSI

Part No.	Description
210-5100	2 1/2" S x 1" Spigot
210-5100	2 1/2" S x 1" Spigot Stainless Steel



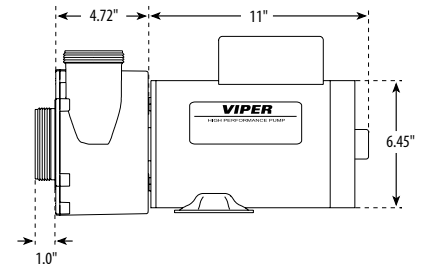
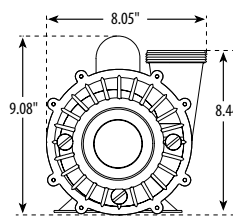
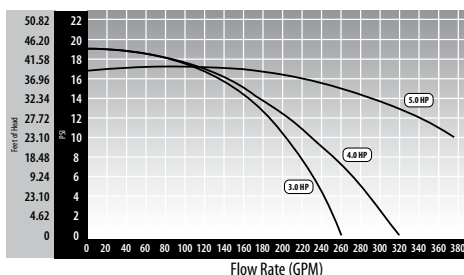
RECOMMENDED: VIPER 56-FRAME PUMP (4 HP MINIMUM)

- 2-Speed motor for increased efficiency
- 56-frame motor for added strength, cooler operating temperature and longer motor life
- Large 2 1/2" intake for improved flow performance and reduced noise
- Large 8" diameter wet end for increased volume capacity
- Thermally protected to extend life expectancy of motor
- Highly versatile wet end can be rotated every 90°

Part No.	Desc.	HP	Volts	Amps
3721621-1T	2-Speed	4 HP	230 Volts	4.4 / 12 Amps
3722021-0T	2-Speed	5 HP	230 Volts	4.8 / 16.4 Amps
3711621-0T	1-Speed	4 HP	230 Volts	12 Amps
3712021-0T	1-Speed	5 HP	230 Volts	16.4 Amps



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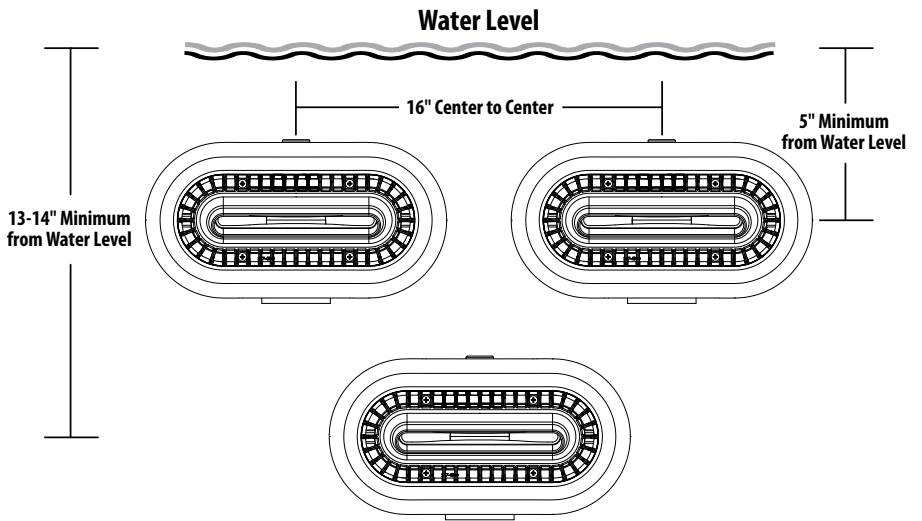
RIVER JET PLACEMENT

1. River jets should be placed in the following form, two shoulder jets side by side in a horizontal position. Lower jet (torso jet) should be placed horizontal in the center below the shoulder jets (see jet placement diagram).
2. Using a 5 1/2" hole saw, drill out 2 holes 7" center to center. Cut out joining sections to create one oval hole (see cutout specs for detailed information).
3. Three (3) 4 HP Viper Pumps must be within 10 feet of the jets for best results.

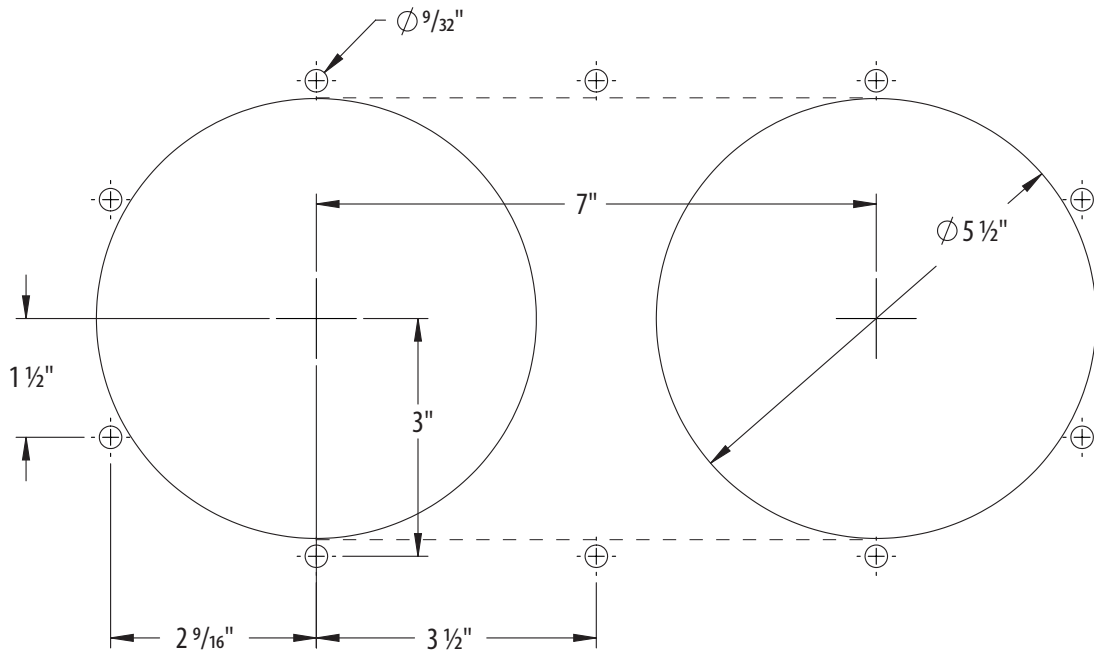


WARNING: Pumps must be placed in a flooded system (below water level).

4. Each pump must have a minimum of three (3) 250 GPM TWM suctions.
5. Each suction line should be a minimum of 2 1/2" schedule 40 rigid or flex PVC pipe.
6. Each return line should be a minimum of 2 1/2" schedule 40 rigid or flex PVC pipe.



RIVER JET HOLE SAW CUTOUT SPECIFICATIONS



With a 5 1/2" hole saw, cut out two (2) holes, 7" from center to center. Cut dashed lines with body saw.

WARRANTY

For product registration visit: www.waterwayplastics.com.
For Warranty questions or claims please contact point of purchase.